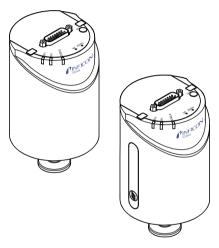


# Capacitance Diaphragm Gauge

CDG160D 4-20 mA Current Loop CDG200D 4-20 mA Current Loop



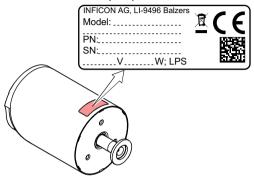
 $\epsilon$ 

Operating Manual Incl. EU Declaration of Conformity



### Product Identification

In all communications with INFICON, please specify the information on the product nameplate. For convenient reference copy that information into the space provided below.



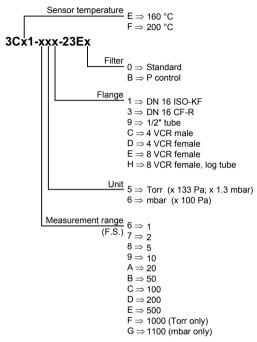
# Validity

This document applies to products of the CDG160D and CDG200D, 4-20 mA Current Loop series.

Part numbers of standard products are indicated below. OEM products have other part numbers and different parameter settings (e.g. factory setting of setpoint) as defined in the corresponding ordering information.

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The part number (PN) can be taken from the product nameplate. If not indicated otherwise in the legends, the illustrations in this document correspond to gauges with DN 16 ISO-KF vacuum connection. They apply to the other gauges by analogy.

We reserve the right to make technical changes without prior notice.



### Intended Use

The temperature compensated Capacitance Diaphragm Gauges of the CDG160D and CDG200D, 4-20 mA Current Loop series are intended for absolute pressure measurement of gases in their respective pressure ranges.

The gauges belong to the SKY® Smart Sensors family and can be operated in connection with an appropriate 4 ... 20 mA controller.

### **Function**

A ceramic diaphragm is deflected by pressure. The deflection is measured capacitively and converted into a DC current output signal by the digital electronics.

The output signal is linear to the measured pressure and independent of the gas type.

Very accurate pressure measurement is achieved by heating the sensor to a constant temperature of 160 °C or 200 °C which results in a compensation of changes in the ambient conditions and a reduced deposition of process products and by-products in process applications. An integrated baffle protects the sensor against coating.

## **Trademarks**

SKY® INFICON Holding AG VCR® Swagelok Marketing Co.

### **Patents**

EP 1070239 B1, 1040333 B1 US Patents 6528008, 6591687, 7107855, 7140085



# Scope of Delivery

- 1× gauge
- 1× insulation shell
- 1× pin for adjusting settings via buttons
- 1× Calibration Test Report
- 1× Operating Manual

# Contents

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# 1 Safety

# 1.1 Symbols Used



### DANGER

Information on preventing any kind of physical injury.



### WARNING

Information on preventing extensive equipment and environmental damage.



### Caution

Information on correct handling or use. Disregard can lead to malfunctions or minor equipment damage.



Notice



Label

## 1.2 Personnel Qualifications



## Skilled personnel

All work described in this document may only be carried out by persons who have suitable technical training and the necessary experience or who have been instructed by the end-user of the product.



# 1.3 General Safety Instructions

 Adhere to the applicable regulations and take the necessary precautions for the process media used.

Consider possible reactions with the product materials.

- Adhere to the applicable regulations and take the necessary precautions for all work you are going to do and consider the safety instructions in this document.
- Before beginning to work, find out whether any vacuum components are contaminated. Adhere to the relevant regulations and take the necessary precautions when handling contaminated parts.

Communicate the safety instructions to all other users.

## 1.4 Liability and Warranty

INFICON assumes no liability and the warranty becomes null and void if the end-user or third parties

- · disregard the information in this document
- · use the product in a non-conforming manner
- make any kind of interventions (modifications, alterations etc.) on the product
- use the product with accessories not listed in the corresponding product documentation.

The end-user assumes the responsibility in conjunction with the process media used.

Gauge failures due to contamination are not covered by the warrantv.



# 2 Technical Data

Measurement range	→ "Validity"
Accuracy <sup>1)</sup>	0.4% of reading
Temperature effect on zero	0.0050% F.S./ °C
Temperature effect on span	0.02% of reading / °C
Resolution	0.003% F.S.
Gas type dependence	none
Output signal (measurement signal)	current loop
Signal range	3.8 20.4 mA
Measurement range (zero F.S.)	4.0 20.0 mA
Error status	22.8 mA
Relationship current-pressure	linear
Loaded impedance R <sub>L</sub> (load)	
18.5 33.3 V (dc) <sup>2)</sup>	500 Ω
16.2 31.0 V (dc)	400 Ω
13.9 28.8 V (dc)	300 $\Omega$
11.7 26.5 V (dc)	200 Ω
9.4 24.2 V (dc)	100 Ω
Response time 3)	30 ms
Identification Resistance R <sub>Ident</sub>	13.2 kΩ referenced to sup-
Voltage	ply common ≤5 V

Non-linearity, hysteresis, repeatability in the calibrated range at 25 °C ambient operating temperature without temperature effects after operation of 2 h.

<sup>2)</sup> Supply voltage current interface.

<sup>3)</sup> Increase 10 ... 90 % F.S.R.



Remote Zero Adjust  External switching contact Puls	digital input for zero adjust- ment with external switching contact 30 V (dc) / <5 mA (dc) >1 s <5 s	
Switching functions Setting range Hysteresis Relay contact  closed open Switching time	SP1, SP2 0 99% F.S. (0 9.9 V) 1% F.S. 30 V (dc) / ≤0.5 A (dc) float- ing (NO) p ≤ $p_{SP}$ (LED on) p ≥ $p_{SP}$ (LED off) ≤50 ms	
Status relay Relay contact  closed open	30 V (dc) / ≤0.5 A (dc) connected to supply common (Pin 5) measurement mode warning no supply voltage warming up error	
Diagnostic port	Jack connector 2.5 mm, 3-pin	

## Supply



## **DANGER**



The gauge may only be connected to power supplies, instruments or control devices that conform to the requirements of a grounded protective extra-low voltage and limited power source (LPS), Class 2. The connection to the gauge has to be fused.

 Supply voltage
 Class 2 / LPS

 at the gauge
 +21 .. +30 V (dc) or ±15 V (±5%)

 Ripple
 ≤1 V<sub>m</sub>



Power consumption

while being heated

CDG160D ≤18 W CDG200D ≤25 W

at operating temperature

CDG160D ≤12 W CDG200D ≤18 W Fuse to be connected 1.6 AT

The gauge is protected against reverse polarity of the supply voltage and overload.

Electrical connection D-sub 15-pin, male
Sensor cable 15-plus shielding

Cable length CDG

Supply voltage 24 V ≤43 m

(0.14 mm²/conductor) ≤75 m

(0.25 mm<sup>2</sup>/conductor)

Supply voltage 30 V ≤88 m

(0.14 mm²/conductor) ≤135 m

(0.25 mm<sup>2</sup>/conductor)

For longer cables, larger conductor cross-sections are required (R<sub>cable</sub>  $\leq$ 1.0  $\Omega$ ).

Cable length current interface

 <25 m</td>
 0.14 mm²/conductor

 25 ... 50 m
 0.25 mm²/conductor

 >50 ... 300 m
 0.50 mm²/conductor

Grounding concept

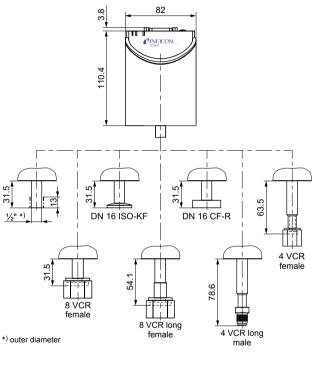
Vacuum flange - loop common potential isolated



Materials exposed to vacuum	
Flange, tube	stainless stee AISI 316L
Sensor and diaphragm	ceramics (Al <sub>2</sub> O <sub>3</sub> ≥99.5%)
Sensor- diaphragm connection	glass ceramics solder
Ceramics-metal connection	AgTiCu hard solder, Vacon 70 (28% Ni, 23% Co, 49% Fe)
Internal volume	≤4.2 cm <sup>3</sup>
Admissible pressure (absolute)	
200 / 500 / 1000 / 1100 F.S.	4 bar
1/2/5/10/20/50/100 F.S.	2.6 bar
Bursting pressure (absolute)	6 bar
Admissible temperatures	
Storage	–40 °C +65 °C
Operation	+10 °C +50 °C
Bakeout	≤200 °C at the flange
Relative humidity	≤80% at temperatures ≤+31 °C, decreasing to 50% at +40 °C
Use	indoors only, altitude up to 2000 m over sea level
Pollution degree	2
Degree of protection	IP 40



# Dimensions [mm]

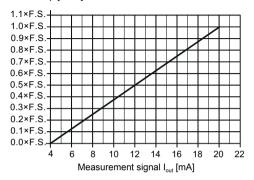


Weight 837 g ... 912 g



### Analog Measurement Signal vs. Pressure

### Pressure p [mbar]



$$p = [(I_{out} - 4 \text{ mA}) / 16 \text{ mA}] \times p(F.S.)$$

### Conversion Torr ↔ Pascal

	Torr	mbar 4)	Pa 4)
С	1.00	1013.25 / 760 = 1.3332	101325 / 760 = 133.3224

Example: Gauge with mit 10 Torr F.S.

Measurement signal I<sub>out</sub> = 12 mA

Source: NPL (National Physical Laboratory) Guide to the Measurement of Pressure and Vacuum, ISBN 0904457x / 1998



# 3 Installation



### WARNING



Fragile components

The ceramic sensor may be damaged by impacts.

Do not drop the product and prevent shocks and impacts.



## **DANGER**



Leaking process media

High-intensity mechanical, chemical or thermal impacts can cause leaks in the measuring sensor. Process media can thus leak and possibly cause hazards, if overpressure is in the vacuum system.

- Avoid high-intensity mechanical, chemical or thermal impacts and overpressure in the vacuum system
- Take appropriate measures (e.g. shut off gas supply, extraction, leak test) to avoid hazards or damage due to leaking process media.

## 3.1 Vacuum Connection



## DANGER



Overpressure in the vacuum system >1 bar Injury caused by released parts and harm caused by escaping process gases can result if clamps are opened while the vacuum system is pressurized.

 Do not open any clamps while the vacuum system is pressurized. Use the type of clamps which are suited to overpressure.





## DANGER



Overpressure in the vacuum system >2.5 bar
KF flange connections with elastomer seals (e.g. Orings) cannot withstand such pressures. Process media can thus leak and possibly damage your health.

Use O-rings provided with an outer centering ring.



## TOP) DANGER



Protective ground

The gauge must be electrically connected to the grounded vacuum chamber. This connection must conform to the requirements of a protective connection according to EN 61010:

- CF and VCR connections fulfill this requirement.
- For gauges with a KF vacuum connection, use a conductive metallic clamping ring.
- For gauges with a ½" tube, take appropriate measures to fulfill this requirement.



### Caution



Vacuum component

Dirt and damages impair the function of the vacuum component.

When handling vacuum components, take appropriate measures to ensure cleanliness and prevent damages.



### Caution



Dirt sensitive area

Touching the product or parts thereof with bare hands increases the desorption rate.

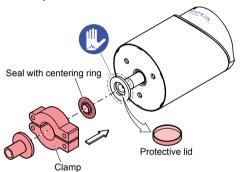
 Always wear clean, lint-free gloves and use clean tools when working in this area.





Mount the gauge so that no vibrations occur. The gauge may be mounted in any orientation. To keep condensates and particles from getting into the measuring chamber preferably choose a horizontal to upright position. If adjustment should be possible after the gauge has been installed, be sure to install it so that the buttons can be accessed with a pin.

Remove the protective lid and connect the product to the vacuum system.

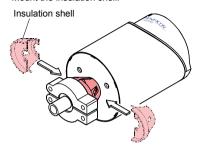




Keep the protective lid.



2 Mount the insulation shell.





### 3.2 Power Connection



Make sure the vacuum connection is properly made.



## P) DANGER



The gauge may only be connected to power supplies, instruments or control devices that conform to the requirements of a grounded protective extra-low voltage and limited power source (LPS), Class 2. The connection to the gauge has to be fused.

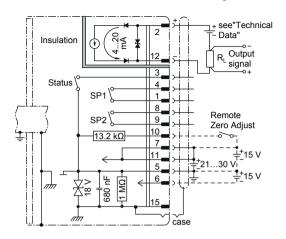
Ground loops, differences of potential, or EMC problems may affect the measurement signal. For optimum signal quality, please do observe the following notes:

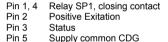
- Typically connect the cable shield to ground at one side via the connector case. Make sure the connector case has direct contact to the cable's shield on its whole circumference. Do not connect the other side of the shield.
- Connect the supply common with protective ground directly at the power supply.
- Depending on the situation, following measures can cause better signal quality: Connect the cable shield to ground on power supply side, or connect the cable shield to ground on both sides.
- Potential difference between supply common and housing ≤18 V (overvoltage protection).

# 3.2.1 D-sub, 15-pin Connector

If no sensor cable is available, make one according to the following diagram. Connect the sensor cable.







Pin 6 Supply (-15 V)

Pin 7, 11 Supply CDG (+21 ...+30 V or +15 V)
Pin 8, 9 Relay SP2, closing contact

Pin 10 Gauge identification or Remote Zero
Adjust

Pin 12 Negative Exitation Pin 15 Housing (Chassis Ground)

case Connector case R<sub>L</sub> see "Technical Data"

)-sub, 15-pin female

soldering side

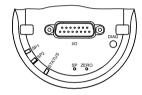


# 4 Operation

Put the gauge into operation.

A warm-up time of at least 2 hours should be allowed; for precise pressure measurements a warm-up time of at least 4 hours is required.

## 4.1 Status Indication



LED	LED status	Meaning
<status></status>		no supply voltage
	lit solid green	measurement mode
	blinking green	
	short blinks	warning, over/underrange
	long blinks	warming up
	lit solid red	error
<sp1></sp1>	lit green	p ≤ setpoint 1
	blinking green	waiting for setpoint 1 input
	off	p > setpoint 1
<sp2></sp2>	lit solid green	p ≤ setpoint 2
	blinking green	waiting for setpoint 2 input
	off	p > setpoint 2
	•	



#### 4.2 Zeroing the Gauge

The gauge is factory calibrated while "standing upright" (→ "Calibration Test Report").



We recommend performing a zero adjustment, when the gauge is operated for the first time.

Due to long time operation or contamination, a zero drift could occur and zero adjustment may become necessary.

For adjusting the zero, operate the gauge under the same constant ambient conditions and in the same mounting orientation as normally.

The output signal (measuring signal) is depending on the mounting orientation. The signal difference between the vertical and horizontal mounting orientation is:

F.S.	ΔU / 90°
1000 Torr/mbar	≈0.02 F.S.
100 Torr/mbar	≈0.1 F.S.
10 Torr/mbar	≈0.5 F.S.
1 Torr/mbar	≈3% F.S.

#### 4.2.1 <ZERO> Adjust



The zero can be adjusted via

- the <ZERO> button on the gauge
- the diagnostic port
- the digital input "Remote Zero": Apply the supply voltage to pin 10 (pulse >1 s ... <5 s)



While the gauge is being heated and/or under atmos pheric pressure, the zeroing function is locked in order for operating errors to be prevented.

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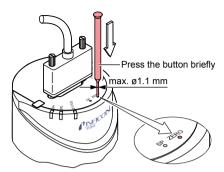
Evacuate the gauge to a pressure according to the table below:

F.S.	Recommended final pressure for zero adjustment		
1100 mbar	_	<7×10º Pa	<7×10 <sup>-2</sup> mbar
1000 Torr	<5×10 <sup>-2</sup> Torr	<7×10⁰ Pa	<b> -</b>
500 Torr/mbar	<3×10 <sup>-2</sup> Torr	<4×10 <sup>0</sup> Pa	<4×10 <sup>-2</sup> mbar
200 Torr/mbar	<10 <sup>-2</sup> Torr	<2×10 <sup>-0</sup> Pa	<2×10 <sup>-2</sup> mbar
100 Torr/mbar	<5×10 <sup>-3</sup> Torr	<7×10 <sup>-1</sup> Pa	<7×10 <sup>-3</sup> mbar
50 Torr/mbar	<3×10 <sup>-3</sup> Torr	<4×10 <sup>-1</sup> Pa	<4×10 <sup>-3</sup> mbar
20 Torr/mbar	<10 <sup>-3</sup> Torr	<2×10 <sup>-1</sup> Pa	<2×10 <sup>-3</sup> mbar
10 Torr/mbar	<5×10⁴ Torr	<7×10 <sup>-2</sup> Pa	<7×10⁴ mbar
5 Torr/mbar	<3×10⁴ Torr	<4×10 <sup>-2</sup> Pa	<4×10⁴ mbar
2 Torr/mbar	<10⁴ Torr	<2×10 <sup>-2</sup> Pa	<2×10⁴ mbar
1 Torr/mbar	<5×10⁻⁵ Torr	<7×10 <sup>-3</sup> Pa	<7×10⁻⁵ mbar

If the final pressure is too high for zero adjustment (>25% of the F.S.), the zero cannot be reached and the <STA-TUS> LED blinks green. If this is the case, activate the factory setting and adjust the zero again ( $\rightarrow$   $\mathbb{B}$  29).

- 2 Operate the gauge for at least 2 hours under constant ambient conditions (until the signal is stable).
- Briefly press the <ZERO> button with a pin (max. ø1.1 mm), or ...





 $\dots$  apply supply voltage to Remote Zero at pin 10 (pulse >1 s  $\dots$  <5 s).

The zero adjustment runs automatically. The <STA-TUS> indicator flashes until the adjustment (duration  $\approx 8$  s) is completed.



After zero adjustment, the gauge automatically returns to the measurement mode

The <STATUS> LED blinks green if

- the signal output is negative (<4 mA) when the final pressure has been attained
- the zero adjustment has failed.

## 4.2.2 <ZERO> Adjustment with Ramp Function

The ramp function allows to adjust the zero at a known reference pressure within the measurement range of the gauge.

It also permits to adjust an offset of the characteristic curve in order to compensate for the offset of the measuring system.

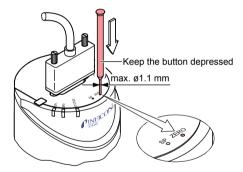
The offset should not exceed 1.5% of the F.S. (4 ... 4.2 mA). At a higher positive offset, the upper limit of the measurement range is exceeded.





Zero adjustment using the ramp function can be performed via

- the <ZERO> button on the gauge
- the diagnostic port
- Operate the gauge for at least 2 hours under constant ambient conditions (until the signal is stable).
- Push the <ZERO> button with a pin (max. ø1.1 mm) and keep it depressed. The <STATUS> LED starts blinking. After 5 s, the zero adjustment value, starting at the current output value, keeps continually changing (ramp) until the button is released or until the setting limit (max. 25% F.S.) is reached. The corresponding output signal is delayed by about 1 s.



- Change of direction (inverse ramp): Release the button.
   Press and keep it depressed again within 3...5 s (the flashing frequency of the <STATUS> indicator changes briefly).
- Fine adjustment of the zero adjustment value: Release the button. Briefly press it again within 3 s. The value changes by one unit (push <ZERO> button in intervals of 1 s).





If the <ZERO> button is released for more than 5 s, the gauge returns to the measurement mode.

The <STATUS> LED blinks green if the signal output is negative (<4 mA).

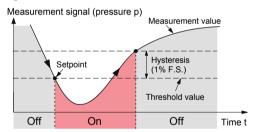
#### 4.3 Switching Functions

The two switching functions can be set to any pressure within the measurement range of the gauge.

The current setpoint setting

- can be read/written via the diagnostic port
- is output at the D-sub connector instead of the measurement signal and can be measured with a voltmeter after the <SP> button is pressed

If the pressure is lower than the setpoint, the corresponding LED (<SP1> or <SP2>) is lit solid and the corresponding relay is energized.



#### 4.3.1 Adjusting the Setpoints



The setpoints can be adjusted via

- the buttons on the gauge
- · the diagnostic port





### **DANGER**



### Malfunction

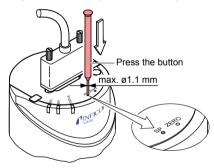
If processes are controlled via the signal output, keep in mind that by pushing the <SP> button the measurement signal is suppressed and the corresponding threshold value is output instead. This can cause malfunctions.

• Push the <SP> button only if you are sure that no malfunction will cause

### Adjusting Setpoint <SP1>



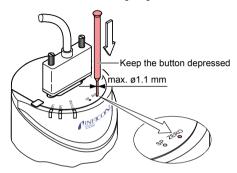
Push the <SP> button with a pin (max. ø1.1 mm). The gauge changes to the switching function mode and outputs the current threshold value at the measurement value output for about 10 s (LED <SP1> blinks).





(2022-10)

2 For changing the threshold value, push the <ZERO> button and keep it depressed. The threshold keeps changing from the current value (ramp) until the button is released or until the limit of the setting range is reached.



- Change of direction (inverse ramp): Release the button. Press and keep it depressed again within 3...5 s (the flashing frequency of the <STATUS> indicator changes briefly).
- · Fine adjustment of the threshold value: Release the button. Briefly press it again within 3 s. The value changes by one unit (push <ZERO> button in intervals of 1 s).



If the <ZERO> button is released for more than 5 s, the gauge returns to the measurement mode.



The upper threshold is automatically set 1% F.S. above the lower one (hysteresis).

## Adjusting Setpoint <SP2>

Push the <SP> button twice (the LED <SP2> blinks). The adjustment procedure is the same as for setpoint <SP1>.

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#### 4.4 Activating the Factory Setting (Factory Reset)

All user defined parameters (e.g. zero, filter) are restored to their default values.



Loading of the default parameters is irreversible.

Loading the default parameters:



Put the gauge out of operation.

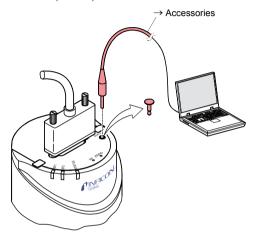


Keep the <ZERO> button depressed for at least 5 s while the gauge is being put into operation (Power ON).



# 4.5 Diagnostic Port (RS232C Interface)

The diagnostic port <DIAG> permits to output the pressure reading and all status information and to enter all settings at the same time (tira49d1).



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## 5 Deinstallation

### Preconditions:

- · Vacuum system vented
- Vacuum system cooled to <50 °C</li>

## 5.1 Power Connection

- Put the gauge out of operation.
- Unfasten the lock screws and disconnect the sensor cable.

## 5.2 Vacuum connection



## **DANGER**



Hot surface

Touching the hot surface (>50 °C) can cause burns.

 Put the product out of operation and allow it to cool down.



### WARNING



Fragile components

The ceramic sensor may be damaged by impacts.

Do not drop the product and prevent shocks and impacts.





## **DANGER**



### Contaminated parts

Contaminated parts can be detrimental to health and environment.

 Before beginning to work, find out whether any parts are contaminated. Adhere to the relevant regulations and take the necessary precautions when handling contaminated parts.



### Caution



Vacuum component

Dirt and damages impair the function of the vacuum component.

When handling vacuum components, take appropriate measures to ensure cleanliness and prevent damages.



### Caution



Dirt sensitive area

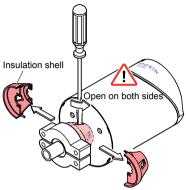
Touching the product or parts thereof with bare hands increases the desorption rate.

• Always wear clean, lint-free gloves and use clean tools when working in this area.

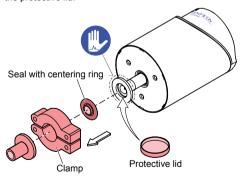
32



1 Remove the insulation shell.



Remove the gauge from the vacuum system and install the protective lid.





# 6 Maintenance, Repair

Under clean operating conditions, the product requires no maintenance



Gauge failures due to contamination are not covered by the warranty.

We recommend checking the zero at regular intervals.

INFICON assumes no liability and the warranty becomes null and void if any repair work is carried out by the end-user or third parties.

# 7 Returning the Product



## WARNING



Forwarding contaminated products

Contaminated products (e.g. radioactive, toxic, caustic or biological hazard) can be detrimental to health and environment.

 Products returned to INFICON should preferably be free of harmful substances. Adhere to the forwarding regulations of all involved countries and forwarding companies and enclose a duly completed declaration of contamination (form under www.inficon.com).

Products that are not clearly declared as "free of harmful substances" are decontaminated at the expense of the customer.

Products not accompanied by a duly completed declaration of contamination are returned to the sender at his own expense.



# 8 Disposal



### **DANGER**



Contaminated parts

Contaminated parts can be detrimental to health and environment.

 Before beginning to work, find out whether any parts are contaminated. Adhere to the relevant regulations and take the necessary precautions when handling contaminated parts.



### WARNING



Substances detrimental to the environment Products or parts thereof (mechanical and electric components, operating fluids etc.) can be detrimental to the environment.

 Dispose of such substances in accordance with the relevant local regulations.

## Separating the components

After disassembling the product, separate its components according to the following criteria:

Contaminated components

Contaminated components (radioactive, toxic, caustic or biological hazard etc.) must be decontaminated in accordance with the relevant national regulations, separated according to their materials, and disposed of.

· Other components

Such components must be separated according to their materials and recycled.



# 9 Accessories

	Ordering number
Communication adapter (2 m) <sup>5)</sup>	303-333

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<sup>&</sup>lt;sup>5)</sup> The diagnostic software (Windows NT, XP) can be downloaded from our website.



# **EU Declaration of Conformity**



We, INFICON, hereby declare that the equipment mentioned below comply with the provisions of the following directives:

- 2014/30/EU, OJ L 96/79, 29.3.2014 (EMC Directive; Directive relating to electromagnetic compatibility)
- 2011/65/EU, OJ L 174/88, 1.7.2011
   (RoHS Directive; Directive on the restriction of the use of certain hazardous substances in electrical and electronic equipment)

### **Products**

Capacitance Diaphragm Gauge CDG160D 4-20 mA Current Loop CDG200D 4-20 mA Current Loop

### Standards

Harmonized and international/national standards and specifications:

- EN 61010-1:2010 + A1:2019 + A1:2019/AC:2019 (Safety requirements for electrical equipment for measurement, control and laboratory use)
- EN 61326-1:2013; Group 1, Class B (EMC requirements for electrical equipment for measurement, control and laboratory use)

### Manufacturer / Signatures

INFICON AG, Alte Landstraße 6, LI-9496 Balzers

25 October 2022

25 October 2022

Dr. Christian Riesch Head of Development Paolo De Filippo Product Manager



# **UKCA Declaration of Conformity**



We, INFICON, hereby declare that the equipment mentioned below comply with the provisions of the following regulations:

- S.I. 2016/1091, 11.2016 (EMC Regulation; Regulation relating to electromagnetic compatibility)
- S.I. 2012/3032, 12.2012
   (RoHS Regulation; Regulation on the restriction of the use of certain hazardous substances in electrical and electronic equipment)

### **Products**

Capacitance Diaphragm Gauge CDG160D 4-20 mA Current Loop CDG200D 4-20 mA Current Loop

### Standards

Harmonized and international/national standards and specifications:

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## Notes



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Original: German tinb65d1-a (2022-10)

