

### **Data Sheet**

# SemiQCM™ SR for TDMAT

### SemiQCM SR Sensor

INFICON SemiQCM SR sensors, installed on the foreline of a semiconductor chamber, offer a proven solution as part of a precursor delivery fault detection system. By connecting to FabGuard® via an IMM-200, the SemiQCM SR sensor becomes an integrated part of the tool. The sensor is installed via a KF40 cross or KF40 Tee to the foreline and actively monitors excess precursor and precursor derivatives for each wafer run. The failure to deliver precursor to a wafer can be detected in as little as one wafer. Additional information on this precursor delivery fault detection system can be found in the TDMAT Precursor Monitoring with a Quartz Crystal Microbalance Application Note.

## **Specifications**

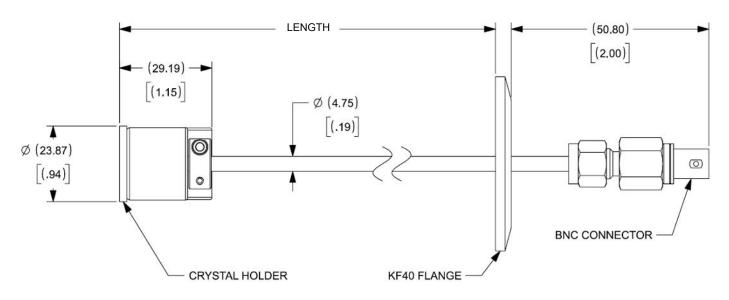
| Maximum temperature                 | 200 °C  |
|-------------------------------------|---|
| Sensor head size (maximum envelope) | 23.87 mm O.D. x 29.19 mm (0.94 in. O.D. x 1.15 in.) |
| Mounting feedthrough                | KF40 flange   |

#### Materials

| Body and holder        | 304 stainless steel  |
|------------------------|--|
| Springs                | Au plated BeCu   |
| Coax line              | 5 mm (1.88 in.) O.D. stainless steel                             |
| Other mechanical parts | 18-8 or 304 stainless steel, Hastelloy <sup>®</sup> c276         |
| Insulators             | >99% ${\rm Al_2O_3}$ in vacuum: Teflon $^{\rm @}$ used elsewhere |
| Wire                   | 1. Ni (in vacuum)  |
|                        | 2. Ni plated Cu (elsewhere)                                      |
| Braze                  | Vacuum process high temperature NiCr alloy                       |
| Crystal                | 13.97 mm (0.550 in.) diameter                                    |



## **Dimensions**



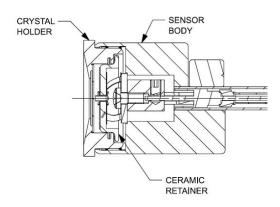
| Sensor P/N   | Length*           |
|--------------|-------------------|
| 750-7000-G5  | 50 mm (1.97 in.)  |
| 750-7000-G6  | 60 mm (2.36 in.)  |
| 750-7000-G7  | 70 mm (2.76 in.)  |
| 750-7000-G8  | 80 mm (3.15 in.)  |
| 750-7000-G9  | 90 mm (3.54 in.)  |
| 750-7000-G10 | 100 mm (3.94 in.) |
| 750-7000-G11 | 110 mm (4.33 in.) |
| 750-7000-G12 | 120 mm (4.72 in.) |
| 750-7000-G13 | 130 mm (5.12 in.) |
| 750-7000-G14 | 140 mm (5.52 in.) |
| 750-7000-G15 | 150 mm (5.90 in.) |

<sup>\*</sup>Length tolerance is +0/-6 mm.

# Spare Parts List

| P/N          | Description                         |
|--------------|-------------------------------------|
| 750-7013-G1S | Crystal holder assembly             |
| 750-7005-G1S | Crystal holder with retainer spring |
| 007-023      | Ceramic retainer                    |
| 750-1090-G10 | 6 MHz Crystals                      |





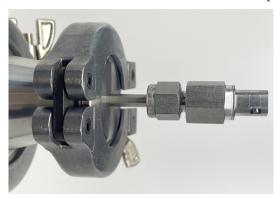
## Crystal Holder Assembly Replacement

Replacing the entire crystal holder assembly is recommended over only replacing the crystal, as it takes less time and no additional tools are required.

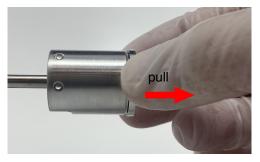


Avoid touching the crystal.

1. Remove the QCM sensor from the foreline by releasing the KF40 clamp.



2. Pull the crystal holder assembly straight out of the QCM sensor body.



3. Install the new crystal holder assembly into the sensor body by pressing the crystal holder straight in, making certain that the crystal holder is completely seated in the sensor body. Some force is required, but ensure that the crystal is not used for leverage.





4. Install the QCM sensor back on the foreline with a KF40 clamp and the appropriate centering ring.

## Crystal Replacement

Replacing only the crystal is an alternative option, but a crystal snatcher is required and the replacement process takes more time.

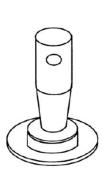


Avoid touching the crystal. Only handle the QCM crystal with Teflon tweezers and only handle the outer edge of the crystal.

- 1. Remove the QCM sensor from the foreline by releasing the KF40 clamp.
- 2. Pull the crystal holder straight out of the QCM sensor body.



3. Insert the tapered end of a crystal snatcher (PN 008-007) into the ceramic retainer as shown below and apply a small amount of pressure. This locks the ceramic retainer to the snatcher and allows the ceramic retainer to be pulled straight out.





- 4. Invert the crystal holder to allow the crystal to drop out.
- 5. Using Teflon tweezers, grasp the edge of the new crystal. Orient the crystal so the patterned electrode is facing up. Gently insert the edge of the crystal beneath one of the wire segments inside the crystal holder. Release the crystal and ensure the crystal has dropped past both wire segments in the crystal holder.





6. Replace the ceramic retainer. Initially orient the ceramic retainer at an angle to display the spring wire segments in the crystal holder. Avoid using excessive force when handling the ceramic retainer to prevent breakage. Avoid rotating the ceramic retainer after installation, to prevent scratching the crystal electrode.

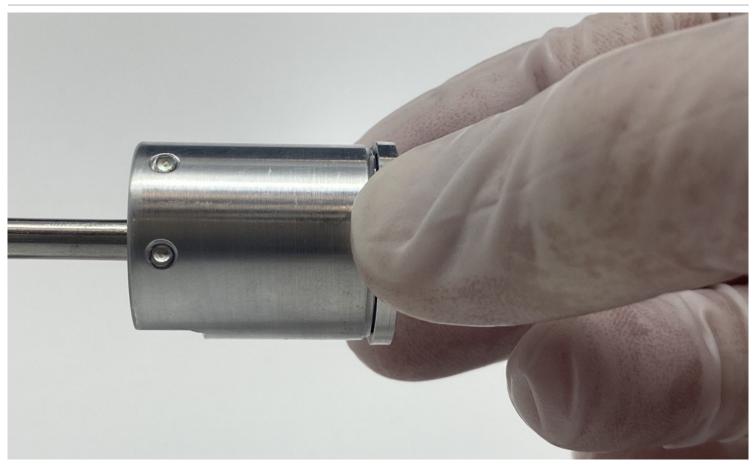


7. Release the crystal snatcher with a slight side-to-side rocking motion. Using the backside of the crystal snatcher, push the ceramic retainer to ensure it is completely seated.



8. Reinstall the crystal holder into the sensor body by pressing the crystal holder straight in, making certain that the crystal holder is completely seated in the sensor body. Some force may be required.





9. Install the QCM sensor back on the foreline with a KF40 clamp and the appropriate centering ring.



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